

A New Generation of Evaporative Light-Scattering Detectors for Liquid Chromatography: Universality, High Performance and Robustness in Pharmaceutical Analysis - An Application Review in HPLC and U-HPLC

Abstract

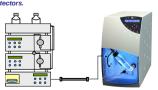
Among the detectors available in Liquid Chromatography (LC), Evaporative Light-Scattering Detector (ELSD) became in recent years a well established instrument thanks to several theoretical studies based on fundamental investigations and numerous applications provided during the last thirty vears, Indeed, ELSD is considered as a nearly Universal. powerful, reliable and cost-effective technique, and is ideally appropriate in Pharmaceutical industry for a great variety of LC applications containing chromophoric and non-chromophoric compounds.

Today, an ELSD model based on a recent and unique concept is proposed which offers a genuine and efficient Low-Temperature technology (LT-ELSD™) combined to an innovative detection chamber. The overall design of this ultimate detector results in a significant increase of sensitivity providing typical limits of detection down to the very low nanogram levels for non-volatile and semi-volatile compounds. It provides an improved overall direct linearity with correlation coefficients over 0.99, consistent responses independent of the analytes chemical structure and an extended dynamic range exceeding the four orders of magnitude (from low ng to high µg levels on column). Also, this model is optimized for the recent U-HPLC technique giving peak widths of less than 1 second.

To show the strength and the versatility of this ELSD model, several relevant LC applications in Pharmaceutical analysis are developed in this work. These applications use the most recent LC media, such as multi-mode. HILIC and sub-two-micron or fused-core particle phases, allowing outstanding separations and simultaneous analyses of a wide range of chemical and biochemical compounds

The tonics presented here are focused on:

- Sensitivity and robustness in LC on the full nH range - Rapid and simultaneous separation of API counterions and impurities
- Response consistency compared to UV detectors at several wavelengths.
- Relevance in the determination of both chromophoric and non-chromophoric solutes in the analysis of natural products or TCM, such as Ginkgo Biloba.
- Simplified and cost-effective alternative in the analysis of non-chromophoric compounds such as aminoglycoside antibiotics, thus avoiding any tedious derivatization step, ion pair reagents and specific

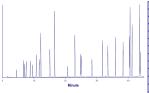




I - Sensitivity



Application: Generic HPLC/LT-ELSD Analysis of



Chromatogram of the Simultaneous HPLC/LT-ELSD Analysis of Fatty Acids, Fatty Alcohols, Fat-Soluble Vitamins, Mono-, Di- and TriGlycerides and Related

Standard mixture: 25 Compounds (see Table beside) Standard institute: 2 GCInpounds (see Fabre beaute) Injection volume: 2µL Column: Hypersil GOLD (1,9µm, 2,1 x 200mm), 60°C Flowrate: 0.3mL/min Eluent: A: MeOH/ACN/H₂O/formic acid (500:300:198:2) - B: MeOH/acetone/formic acid (598:400:2)

Gradient: 0-3 minutes: 100%A, 3-43 minutes: from 100%A to 100%B



LOD

(S/N=3)

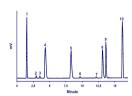
ng (o.c.)

RT

The results show very high sensitivities obtained in a real HPI C/LT-FLISD application. Obtained LODs are much below 10ng or unds (except for Lauric acid which is characterized by a high vapor pressure), and even at the Picogram Levels for some other semi-volatile compounds belonging to the groups of fatty alcohols and fatty acids

II - API and their Counterions

Application: Global HPLC/LT-ELSD Method for the Simultaneous Analysis of Polar and Non-Polar, Neutral, Acidic and Basic Pharmaceutical Drugs and their Respective Counterions



Chromatogram of the Simultaneous Analysis of Polar and Non-Polar Neutral Acidic and Rasic Pharmaceutical Drugs and their Counterions

Potassium, 4- Hydrocortisone, 5- Procainamide, 6- Chloride Nitrate, 8- Miconazole, 9- Losartan, 10- Dichlofenac (500pp

remain, 0 microazule, 3 Eusarian, 10 Didinierias (50 each API) Injection volume: 2µL Column: Acclaim Trinity P1 (3µm, 2.1 x 150mm), 30°C Flowrate: 0.35mL/min Fluent: 80% Ammonium acetate 20mM, pH:5 + 20% ACN (A) / 30% Ammonium formate, 200mM, pH:3 + 70% ACN (B) Gradient: 0-2 minutes: 0%B, 2-17 minutes: from 0%B to

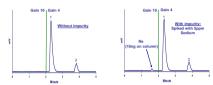
Detector: SEDEX 90LT 40°C 3.5Bars

This chromatogram shows that the combination of an efficient multimodal stationary phase and a single Universal ELS detector allows the quick and easy simultaneous determination of a wide range of compounds characterized by different polarities, ncluding inorganic anions and cations.

III - Impurity Assessment

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Application: Simultaneous HPLC/LT-ELSD Analysis of Imipramine, its Counterion and an Impurity



Chromatograms of the Simultaneous HPLC/LT-ELSD Analysis of Imipramine and its Counterion, with and without an Impurity (Sodium, 5ppm)

Standard mixture: 1- Imipramine (API: 10 000ppm), 2- CI (Counterion) Injection volume: 2µL (20µg API)
Column: Acclaim Trinity P1 (3µm, 2.1 x 150mm), 35°C Eluent: Ammonium acetate 50mM, pH:5 / ACN (60:40)

Detector: SEDEX 90LT 40°C at 0 minute: Gain 10, at 2 minutes: Gain 4, 3 Shar

In this example SEDEX 90LT detects an impurity (sodium) at a level of 0.05% of the major compound (Imipramine). With the detector, there are 12 gains available, which means that this percentage could typically go down to less than 0.01% (more

IV - Response Consistency

Application: Fast HPLC/LT-ELSD/DAD Analysis of Non-Volatile **Compounds with Different Chemical Structures**



Chromatograms of the HPLC/LT-ELSD/DAD Analysis of 5-Fluorocytosine, Theophylline and Acetaminophen

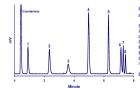
Standard Mixture: 1-5-Fluorocytosine, 2- Theophylline and 3- Acetaminophen (500ppm each)

myserion volume: ZμL Column: Halo C18 (2.7μm, 2.1 x 150mm), 30°C Flowrate: 0.5mL/min Eluent: H,O / ACN (85:15)

Detector: SEDEX 90LT, 50°C, 3.5ba

V - Robustness at High pH

Application: Simultaneous U-HPLC/LT-ELSD Analysis of Several Beta Blockers and Tricyclic Antidepressants at pH:11



Chromatogram of the Simultaneous U-HPLC/LT-ELSD Analysis of Several Beta Blockers and Tricyclic Antidepressants

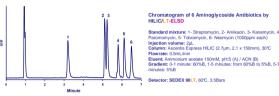
Standard Mixture: 1- Atenolol, 2- Pindolol, 3- Acebutolol, 4- Metropolol, 5 Propanolol, 6- Nortriptyline, 7- Imipramine, 8- Amitriptyline (500ppm each) Injection volume: 1µL Column: Zorbax Extend C18 (1.8µm, 2.1 x 50mm), 40°C Flowrate: 0.3mL/min Eluent: H2O + Triethylamine 20mM, pH:11 (A) / Methanol Gradient: 0-0.5 minute: 35%B, 0.5-4 minutes: from 35%B to 95%B, 4-8

Detector: SEDEX 90LT, 40°C, 3.5Bars

This example shows that SEDEX 90LT is not affected by very basic buffers such as 20mM triethylamine (pH:11), and provides a nice and fla

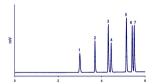
VI - Alternative Solution to Derivatization and Ion-Pair Reagents

Application: Direct HILIC/LT-ELSD Analysis of Aminoglycoside Antibiotics



VII - Analysis of Natural Products

Application: Simultaneous U-HPLC/LT-ELSD Analysis of Terpenic Lactones and Flavonoids Contained in Ginkgo Biloba



Chromatogram of 4 Terpenic Lactones and 3 Flavonoids by

Standard mixture: 1- Bilobalide, 2- Ginkgolide C, 3- Ginkgolide A, 4-Ginkgolide B, 5- Quercetin, 6- Isorhamnetin, 7- Kaempferol (2500om Injection volume: 1µL Column: Hypersil GOLD (1.9µm, 2.1 x 50mm), 30°C

SEDEX 90LT allows the simultaneous determination of both chromophoric (flavonoids) and non-chromophoric (terpenic lactones) compounds which shows the great advantage of this single, easy to operate and Universal detection mode. Elsewhere, it allows the use of acetone which is less toxic and cheaper than many other organic eluents (such as acetonitrile), and which possesses excellent physical and chromatography

Conclusion

The applications developed here clearly show the advantages of the new SEDEX 90LT ELSD and particularly in regards to:

- · Sensitivity with low nanogram and even sub-nanogram levels.
- Simultaneous analysis of both chromophoric and non-chromophoric solutes, using just a single Universal detector.
- Wide dynamic range allowing a sensitive impurity assessment.
- Very small response variation between compounds, compared to UV detectors.
- Use of acetone in the mobile phase, which cannot be selected with UV detectors due to the

This work also demonstrates the significant advancement of the new SEDEX Evaporative Light-Scattering Detector resulting from the combination of an efficient and genuine Low Temperature technology and an innovative detection device based on a high-performance laser. These outstanding new features offer now to the analyst a Universal, powerful, versatile and cost-effective solution to their separation and quantification challenges in Pharmaceutical